

IN THE SPECIFICATION

Please amend the paragraph at page 13, lines 5-14, as follows:

Figure 9 is similar to Figure [[5]] 7a but is distinguished therefrom however in an essential manner by the fact that the directions of circulation of the metal in each of the four branches of the cross 9 are reversed. The Figure 9 thus illustrates the second main implementation form of the invention, which consists in creating opposing longitudinal collinear streams 20a, 20b in the central part of the cast product 6, which this time converge on each other towards the point P so as to provide an overall circulation of the liquid metal that is extended, in the mould 1, by flows rising along the small sides 18, 18' up to level with the jets of metal 7, 7' emanating from the discharge outlets 5, 5' in the nozzle, which they oppose as a counter-current in order to brake them.